

Wire Structure and Morphology Transformation of Niobium Oxide and Niobates by Molten Salt Synthesis

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Perovskite alkaline niobates, especially of one-dimensional morphology, have many important industrial applications. Wirelike Nb₂O₅ and ANbO₃ (A = K, Na, (Na,K)) were fabricated by a topochemical method based on the molten salt synthesis. First, the precursor KNb₃O₈ with wire structure was prepared under the condition of molten salt KCl environment at 800 °C for 3 h. Then, rodlike H₃ONb₃O₈ and Nb₂O₅ were obtained from the wirelike KNb₃O₈ precursor. Finally, the rodlike ANbO₃ (A = K, Na, (Na,K)) were achieved with the intermediate oxide Nb₂O₅. The wirelike structure of the final product can be achieved when using wirelike Nb₂O₅ precursor only. The structural evolution was investigated among protonic niobate, niobium oxide, and niobates. The mechanism of these shape transitions was elucidated in the view of structure recombining and atomic diffusing. The (Na,K)NbO₃ ceramic sintered from the as-prepared rodlike particles under pressureless condition in the air performed with high piezoelectricity (*d*₃₃ = 140 pC/N), which is much better than that of ceramics obtained from cubic or spheric particles.

Introduction

One-dimensional (1D) morphology of oxides, including tubes^{1–3} and rods and wires,^{4–17} have received much attention, because of their novel shape-dependent properties, such as ferroelectric,⁸ piezoelectric,^{4,12} and optical properties.⁵ Normally, the shape of crystalline particles depends on their internal structure, which means that materials with a cubic structure will normally form isotropic particles.¹⁷ Therefore,

it is interesting to apply special methods to form highly anisotropic particles with a cubic structure.

Perovskite alkaline niobates represent a particularly interesting class of materials that exhibit a variety of considerable nonlinear optical, ferroelectric, piezoelectric, electro-optic, ionic conductive, pyroelectric, photorefractive, and photocatalytic properties.¹⁸ Particularly, alkaline niobates with high anisotropy exhibit unique shape-dependent piezoelectric¹⁹ and nonlinear optical properties.⁵ For instance, platelet seeds of NaNbO₃ were used to form texture ceramics of niobate, which possessed high performance piezoelectric properties and were potential substitutes for the traditional lead zirconium titanate (PZT), by the reactive template grain growth (RTGG) method.¹⁹ Wirelike KNbO₃ was used to compose a kind of tunable nanometric light source compatible with physiological environments, which could be imposed to implement a novel form of subwavelength microscopy.⁵ Therefore, high anisotropic alkaline niobates, especially 1D ones, have aroused great interest in various synthetic approaches. A sol–gel method was reported for the synthesis of needlelike KNbO₃ by using niobium chloride precursors complexed with organic compounds.¹⁷ Hydrothermal reactions were used to form KNbO₃ wires^{13,20} and Na₂Nb₂O₆·²/₃H₂O fibers.¹⁴ Wirelike K₂Nb₈O₂₁ was obtained by the molten-salt synthesis (MSS).⁹ The advantages of MSS are its rapid and large-scale fabrication of materials and the control of powder morphology.²¹ Moreover, rodlike NaNbO₃

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and CaNb_2O_6 were synthesized by a topochemical method based on MSS.¹⁰ The topochemical method is one of strategic approaches aimed at controllable synthesis, which is associated with using localized solid-state compound transformations via the exchange, deletion, or insertion of individual atoms.^{19,22–24} This type of topochemical method based on MSS has been carried out to prepare various alkaline niobates with two dimensions (2D), such as platelike NaNbO_3 using the template of $\text{Bi}_{2.5}\text{Na}_{3.5}\text{Nb}_5\text{O}_{18}$,¹⁹ KNbO_3 using $\text{K}_4\text{Nb}_6\text{O}_{17}$,²² and $(\text{Na,K})\text{NbO}_3$ using $\text{K}_4\text{Nb}_6\text{O}_{17}$.²³ Although rodlike NaNbO_3 and CaNb_2O_6 were fabricated by the topochemical method, only a limited amount of work was available to synthesize 1D morphology complex niobates, especially for more than two types of cations, because it was difficult to control the composition or/and the crystal structure. $\text{K}_2\text{Nb}_8\text{O}_{21}$, which was used as template, had high synthesized temperature (1000 °C).¹⁰ Therefore, it is still a challenge to synthesize more complex oxides with 1D morphology at lower temperature. Furthermore, the structure evolution of alkaline niobates with 1D morphology from the template to the intermediate and final product during the reaction remains unexplored.

In the current work, the wirelike KNb_3O_8 was prepared by the MSS method. Rodlike $\text{H}_3\text{ONb}_3\text{O}_8$, Nb_2O_5 , and ANbO_3 ($A = \text{K}, \text{Na}, (\text{Na,K})$) were obtained from KNb_3O_8 template by the topochemical method. The structure and morphology of the as-prepared particles were characterized by X-ray diffraction patterns (XRD) and scanning electron microscopy (SEM), and the thermal behavior of the protonic niobate powder was examined by thermogravimetry and differential scanning calorimetry (TG–DSC) methods. The elemental analyses were conducted by energy dispersive X-ray (EDX). The piezoelectric property of $(\text{Na,K})\text{NbO}_3$ ceramic obtained from rodlike $(\text{Na,K})\text{NbO}_3$ particles was determined. The structural evolution was investigated among KNb_3O_8 , $\text{H}_3\text{ONb}_3\text{O}_8$, Nb_2O_5 , and KNbO_3 .

Experimental Section

Analytical reagent grade Nb_2O_5 (>99.9%), K_2CO_3 (>99.0%), Na_2CO_3 (>99.8%), NaCl (>99.9%), KCl (>99.5%), and ethanol (>99.7%) were used as raw materials. In order to prepare 1D wirelike alkaline niobates, KNb_3O_8 was first prepared by MSS. Nb_2O_5 and KCl were mixed in ethanol according to a molar ratio of 1:10. After the mixture was dried at 80 °C, it was transferred to a crucible, loaded into an alumina furnace, and then heated at 800 °C for 3 h. The product was washed several times with hot deionized water to remove KCl salt. Second, 1 g of as-synthesized wirelike KNb_3O_8 was added to a 400 mL HNO_3 (2 M) solution and stirred for 48 h at room temperature. The rodlike $\text{H}_3\text{ONb}_3\text{O}_8$ was obtained, after the products were filtered, rinsed with distilled water, and dried in the oven. Third, the as-prepared $\text{H}_3\text{ONb}_3\text{O}_8$ was heated at 550 °C for 1 h to transform it into rodlike Nb_2O_5 powder. Finally, rodlike alkaline niobates, such as KNbO_3 , NaNbO_3 , and $(\text{Na,K})\text{NbO}_3$, were synthesized from the previously prepared precursors of wirelike KNb_3O_8 , $\text{H}_3\text{ONb}_3\text{O}_8$, and Nb_2O_5 by MSS, respectively. As for the synthesis of rodlike KNbO_3 , all these three

kinds of 1D precursors were tried. The molar ratios of KNb_3O_8 : K_2CO_3 , $\text{H}_3\text{ONb}_3\text{O}_8$: K_2CO_3 , and Nb_2O_5 : K_2CO_3 were 1:1, 1:1.5, and 1:1, respectively. The mixtures were heated at 850 °C for 10 min in an equal weight of molten salt KCl . As for the synthesis of NaNbO_3 , rodlike Nb_2O_5 and Na_2CO_3 were mixed with equal mole ratio and then were heated at 850 °C for 10 min in an equal weight of molten salt NaCl . Complex alkaline niobates of $(\text{Na,K})\text{NbO}_3$ was also prepared with the rodlike reactants Nb_2O_5 , K_2CO_3 , and Na_2CO_3 in an equal weight of molten salt KCl carried out at 850 °C for 10 min. The molar ratio of the reactants was 1:0.45:0.55. The remnant molten salts were removed from the products by washing with hot deionized water several times. The as-synthesized powders were finally dried at 120 °C. Without any special treatment, the as-prepared rodlike $(\text{Na,K})\text{NbO}_3$ powders were pressed into disks and then were sintered at 1100 °C for 2 h. The ceramic pellets were polished and coated with silver paste on both sides. Polarization was carried out in a silicon oil bath at 100 °C under applied fields of $E_p = 3.5$ kV/mm for 20 min. The specimens were cooled to room temperature in the silicon oil bath and then aged for 24 h in air before measuring the piezoelectric property.

The structure of samples was characterized by X-ray powder diffraction (XRD) patterns, which were obtained on a 21 kW extra power X-ray diffractometer (model M21XVHF22, MAC Science Co., Ltd.) using $\text{Cu K}\alpha$ radiation. The microstructure of the samples was observed using scanning electron microscopy (SEM, model LEO1530, LEO Electron Microscopy Ltd.). The composition of powders was determined by energy dispersive X-ray (EDX) analysis with the field-emission scanning electron microscope. Transmission electron microscopy (TEM) observation and the corresponding selected area electron diffraction (SAED) patterns were determined with a Hitachi H-800 TEM, and the samples were prepared by placing a drop of dilute alcohol dispersion of crystals on the surface of a copper grid. The thermal behaviors of the precursor powders were studied by differential scanning calorimetry (DSC, model Q600 SDT-DSC, TA Instruments, New Castle, DE) in air, at a heating rate of 20 °C/min. The piezoelectric coefficient d_{33} of the samples was measured using a quasi-static d_{33}/d_{31} meter (model ZJ-6A, Institute of Acoustics, Beijing, China).

Results and Discussion

KNb_3O_8 was prepared in a KCl melt (melting point, 761 °C) at 800 °C for 3 h. To identify the largest developed planes of as-synthesized particles, the XRD patterns are obtained from the particles that are dispersed in ethanol and then cast on glass substrates, which is called the oriented particulate layer X-ray diffraction measurement technique.²⁵ By using this casting method, the largest developed plane of the particles are easily aligned with the glass plane.²² Figure 1 shows the XRD patterns of cast and noncast KNb_3O_8 particles. The terms cast and noncast are used to differentiate the powder deposited on a substrate by coating with a suspension and the loose powder without any special treatment. From the XRD pattern of the cast particles, the predominant diffraction intensity of (020), (040), and (080) peaks are clearly seen, which indicates that the surface plane of the precursor are parallel to (0k0). All of the XRD peaks of the noncast particles (Figure 1b) can be assigned to the orthorhombic phase of KNb_3O_8 (JCPDS 75-2182) with lattice

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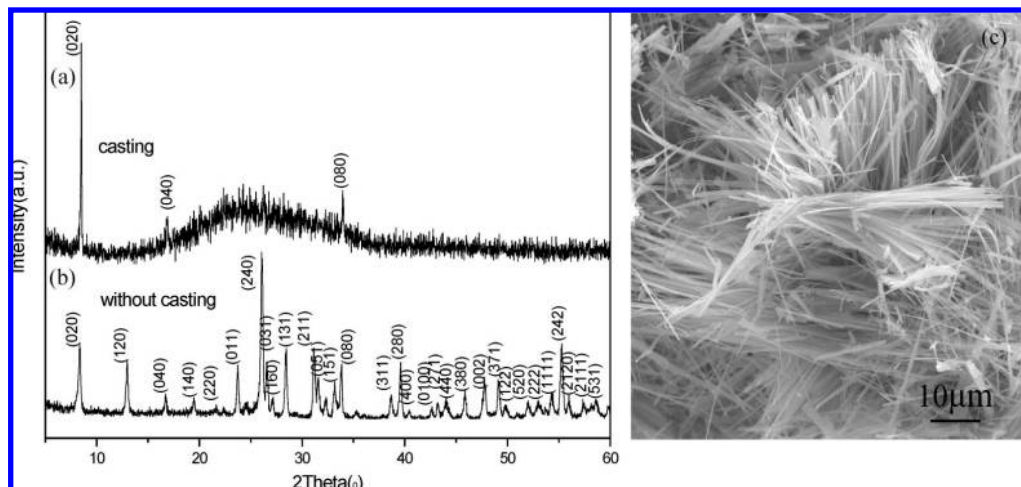


Figure 1. XRD pattern of KNb₃O₈ particles prepared by molten salt synthesized at 800 °C for 3 h (a) cast on a glass substrate and (b) without casting. (c) SEM micrograph of the KNb₃O₈ particles.

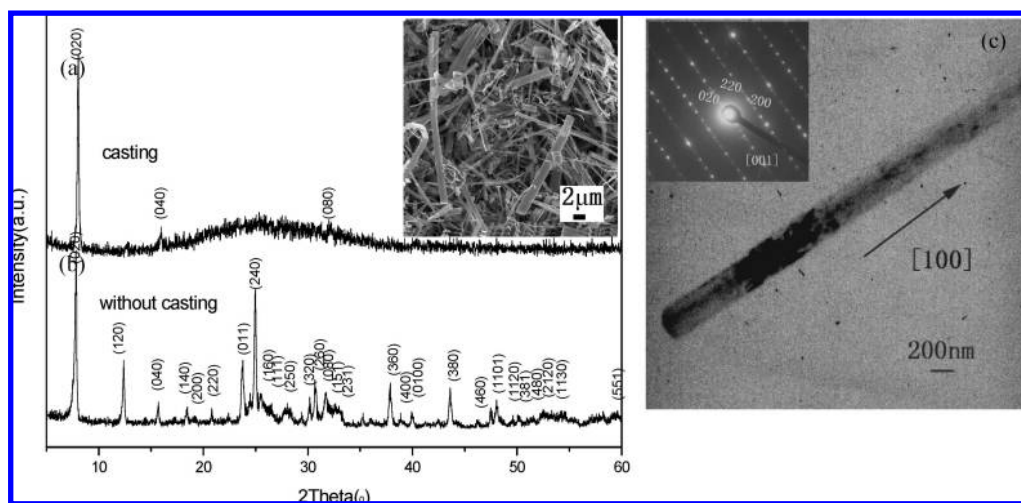


Figure 2. XRD pattern of H₃ONb₃O₈ particles obtained from wirelike KNb₃O₈ particles (a) cast on a glass substrate and (b) without casting. The inset is a SEM micrograph of the H₃ONb₃O₈ particles. (c) TEM image of an isolated H₃ONb₃O₈ rod with (inset) a typical SEAD pattern obtained from the same rod.

parameters of $a = 8.920 \text{ \AA}$, $b = 21.18 \text{ \AA}$, and $c = 3.805 \text{ \AA}$. The morphology of the synthesized KNb₃O₈ particles is shown in the Figure 1c. A large amount of wires with diameters of several hundred nanometers and the length of tens of micrometers was achieved.

Protonic niobate was obtained via an ion-exchange reaction between KNb₃O₈ wires and HNO₃ (2 M) solution. The XRD patterns of cast and noncast protonic niobate particles were displayed and compared in part a and b of Figure 2. From the cast XRD pattern, the predominant diffraction intensities of (020), (040), and (080) peaks are observed, and the surfaces of protonic niobate can be determined to be parallel to (0*k*0). The phase of the obtained protonic niobate can be confirmed to be an orthorhombic H₃ONb₃O₈ (JCPDS 44-672) with lattice parameters of $a = 9.173 \text{ \AA}$, $b = 22.47 \text{ \AA}$, and $c = 3.743 \text{ \AA}$ by the XRD pattern without casting.²⁷ A large quantity of rodlike protonic niobates is shown in the inset of Figure 2a. The diameter and length of the as-synthesized rodlike protonic niobates are several hundred nanometers and several micrometers, respectively. The EDX pattern shows that no K⁺ ions exist, which indicates the

complete conversion from KNb₃O₈ to H₃ONb₃O₈ (see Figure S1, Supporting Information). The SAED pattern (inset of Figure 2c and Figure S2b, Supporting Information) taken from the individual rod shown in Figure 2c and Figure S2a (Supporting Information) describes the nature of a single crystal of H₃ONb₃O₈ with the growth direction along direction [100], which is parallel to the surface of protonic niobates (0*k*0) detected by the XRD pattern.

The rodlike Nb₂O₅ can be obtained by heat treatment of as-prepared precursor H₃ONb₃O₈. The TG–DSC of H₃ONb₃O₈ shows that Nb₂O₅ could be formed above 400 °C (Figure S3, Supporting Information). Therefore, via heat treatment of H₃ONb₃O₈ at 550 °C, a large scale of niobium oxide rods was obtained (see the inset of Figure 3a and Figure S4, Supporting Information). The as-prepared niobium oxide rods, which become shorter and have a diameter of a few hundred nanometers and a length from a few hundred nanometers to several micrometers, retain the shape of the precursors H₃ONb₃O₈ and KNb₃O₈. The phase of obtained niobium oxide was determined to be monoclinic Nb₂O₅

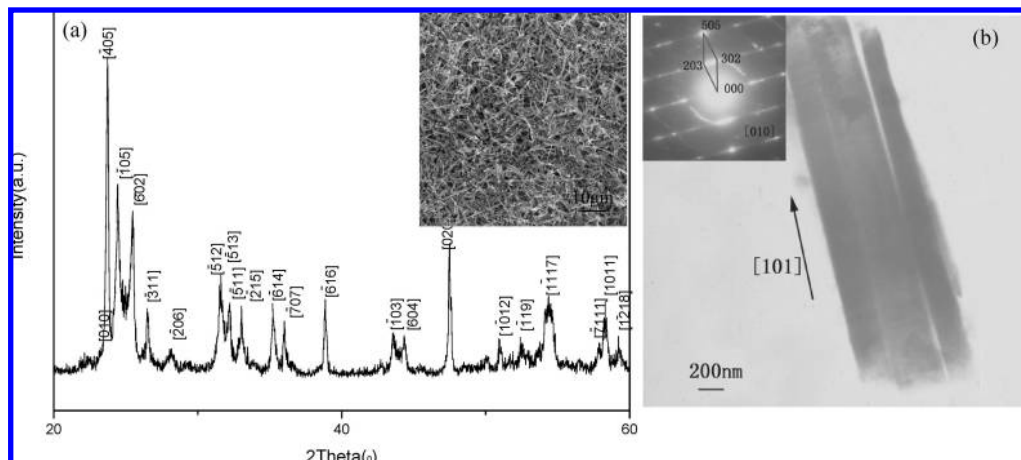


Figure 3. (a) XRD pattern of Nb_2O_5 particles obtained from rodlike $\text{H}_3\text{ONb}_3\text{O}_8$ particles. The inset is a SEM micrograph of the Nb_2O_5 particles. (b) TEM image of Nb_2O_5 rods with (inset) a typical SEAD pattern obtained from the rods.

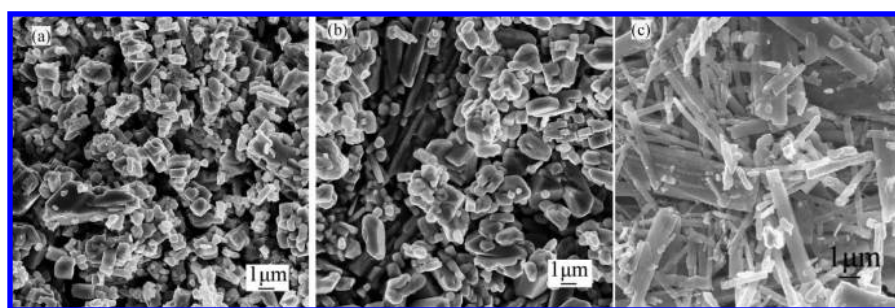


Figure 4. SEM images of KNbO_3 particles obtained from different precursors: (a) KNb_3O_8 particles, (b) $\text{H}_3\text{ONb}_3\text{O}_8$ particles, and (c) Nb_2O_5 particles.

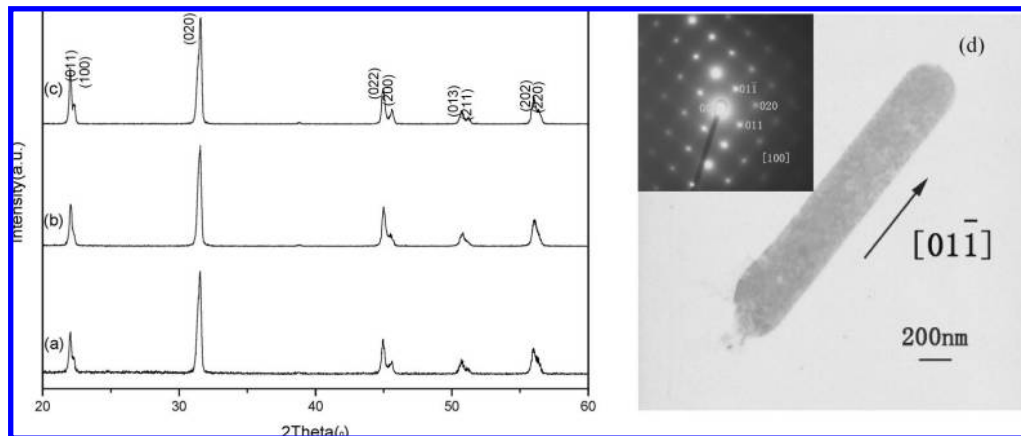


Figure 5. XRD patterns of KNbO_3 particles obtained from different precursors: (a) KNb_3O_8 particles, (b) $\text{H}_3\text{ONb}_3\text{O}_8$ particles, and (c) Nb_2O_5 particles. (d) TEM image of an isolated KNbO_3 rod obtained from the precursors Nb_2O_5 particles with (inset) its corresponding SEAD pattern.

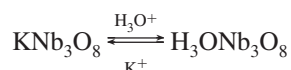
(JCPDS 71-5, Figure 3a) with lattice parameters of $a = 21.17 \text{ \AA}$, $b = 3.822 \text{ \AA}$, $c = 19.38 \text{ \AA}$ and $\beta = 119.8^\circ$, which was along the $[101]$ growth direction (Figure 3b).

The KNbO_3 particles were synthesized at 850°C for 10 min by using different 1D precursors KNb_3O_8 , $\text{H}_3\text{ONb}_3\text{O}_8$, and Nb_2O_5 , respectively. Even though the pure KNbO_3 can be obtained by these three different precursors, the shapes of the product are much different. There were lots of small cubic KNbO_3 particles (Figure 4a,b) that did not follow the shape of the precursors KNb_3O_8 and $\text{H}_3\text{ONb}_3\text{O}_8$; however, the rods of KNbO_3 (Figure 4c) inherited the Nb_2O_5 precursor's shape. The synthesis of KNbO_3 with different shape is

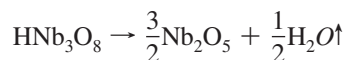
supposed to be a kind of self-sacrificing templated process. The XRD patterns (Figure 5a–c) confirm that all of the synthesized KNbO_3 products are orthorhombic system (JCPDS 71-946). The XRD patterns of cast and noncast KNbO_3 particles with lattice parameters of $a = 3.972 \text{ \AA}$, $b = 5.664 \text{ \AA}$, and $c = 5.690 \text{ \AA}$ transformed from rodlike Nb_2O_5 are displayed and compared in Figure S5a,b (Supporting Information). The XRD pattern with casting was reindexed in a pseudocubic perovskite notation. The larger peaks of (011), (100), (022), and (200) were accordingly reindexed

as {100} plane in the pseudocubic, which indicated that KNbO₃ rods grew along the ⟨100⟩ axis in a pseudocubic notation. The SAED pattern taken from an individual rod (see Figure 5d) shows that the as-prepared KNbO₃ particle has single-crystalline nature. The growth direction of KNbO₃ wires is also found to be matched with the pseudocubic perovskite structure along the [010] direction, which coincided with ⟨100⟩ axis in a pseudocubic notation (see Figure S6, Supporting Information).

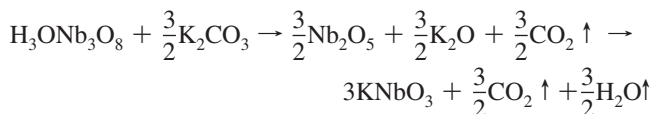
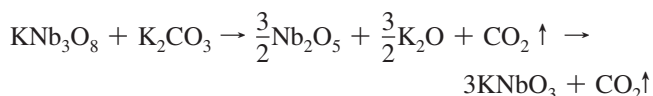
The synthesized process of the as-prepared KNbO₃ particles with different shape, which are transformed from different precursors (Figure 4), was deduced. First, Nb₂O₅ and KCl were reacted to produce KNb₃O₈. Then an ion-exchange of the K⁺ ion by the hydronium ion was observed according to the reaction



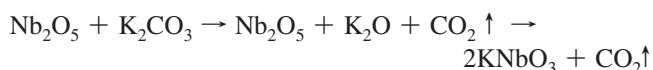
It was also reported that the exchange reaction was reversible: the action of H₃ONb₃O₈ in a potassium salt solution led to the KNb₃O₈.²⁷ Afterward, H₃ONb₃O₈ was heated to lose H₂O, and the reactions derived from DSC (Figure S3, Supporting Information) are depicted as follow:



Finally, wirelike KNb₃O₈ and rodlike H₃ONb₃O₈ and Nb₂O₅ were heated with K₂CO₃ in KCl melt. The KNbO₃ grains in Figure 4a,b might be ascribed to a “breaking up” of the wirelike KNb₃O₈ and H₃ONb₃O₈ particles, respectively. During these two reactions, both of the wirelike KNb₃O₈ and H₃ONb₃O₈ were broken up into small Nb₂O₅ particles and then reacted with K₂O dissolved in KCl molten salt by a topochemical reaction. This phenomenon was also observed for the rod-shaped K₂Ti₄O₉.¹⁶ The reactions are as follows:



The formation of the rods KNbO₃ from the rodlike Nb₂O₅ particles can be explained by a “dissolution–precipitation” mechanism²⁸ and “template formation” mechanism.²⁹ The reaction is



Among various niobium oxides, niobium pentoxide (Nb₂O₅) is the thermodynamically stable phase.³⁰ In this case,

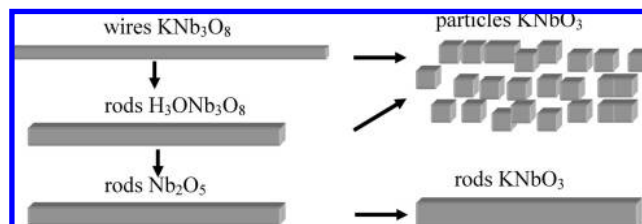


Figure 6. The schematic representation of the size- and shape-dependence of the morphological transformation of KNb₃O₈, H₃ONb₃O₈, Nb₂O₅, and KNbO₃.

K₂O is much more soluble than Nb₂O₅, which almost does not dissolve³¹ in KCl. K₂O primarily dissolves into the salt and diffuses onto the surfaces of the much less soluble Nb₂O₅. Simultaneously, some of the Nb₂O₅ particles with the same tropism are assemble, which can be explained by the so-called “contact epitaxy” mechanism previously observed from silver clusters supported on a Cu (001) surface.³² Finally, K⁺ defused into Nb₂O₅ and KNbO₃ is synthesized by topochemical reaction. Therefore, the as-synthesized KNbO₃ grains, to a large extent, inherit the morphology of rodlike Nb₂O₅ and some of the KNbO₃ rods appear to be merged together. A schematic representation of the size- and shape-dependence of the morphological transformation of KNb₃O₈, H₃ONb₃O₈, Nb₂O₅, and KNbO₃ is shown in Figure 6.

From the point of view of the structure, the transformation shown in Figure 7 among KNb₃O₈,³³ H₃ONb₃O₈,^{27,34} Nb₂O₅,³⁵ and KNbO₃³⁶ is further discussed. The structure of KNb₃O₈ could be characterized as a stacking of –Nb₃O₈– sheets consisting of corner-sharing and edge-sharing NbO₆ octahedra, and K atoms are located between the –Nb₃O₈– sheets. In each sheet, three NbO₆ octahedra connected with sharing corners and edges along the [001] direction. In the structure of H₃ONb₃O₈, H₃O⁺ tended to take the place of K⁺ between the –Nb₃O₈– sheets, which were similar to that of KNb₃O₈. All three structures KNb₃O₈, H₃ONb₃O₈, and Nb₂O₅ could be described as being built up from identical units of three octahedra with corner- and edge-sharing shown in the oblong loop (Figure 7). This phenomenon explained that the transformation from H₃ONb₃O₈ to Nb₂O₅ was a soft reaction. H₃O⁺ disengaged from –Nb₃O₈– sheets and the sheets became closer and then connected by sharing the corner of NbO₆ octahedra.²⁷ So the shape of Nb₂O₅ did not change much from H₃ONb₃O₈, which corresponds to the morphology of Nb₂O₅. In the perovskite KNbO₃ crystal, NbO₆ octahedron units connected with sharing corners along the [001], [010], and [100] directions. When the topochemical reaction occurred in the molten salt KCl to produce KNbO₃ by using KNb₃O₈, H₃ONb₃O₈, or Nb₂O₅ crystals, K⁺ needed to diffuse inside them, and this process involved the bond-breaking, rebonding, and new generation of bonds. Compared to the

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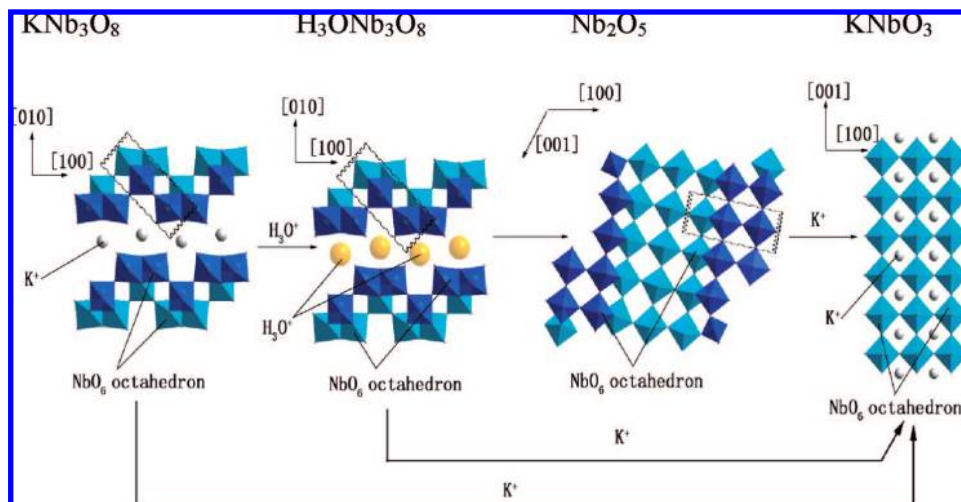


Figure 7. Schematic illustration of the structural transformations of Nb-containing species along with the mechanism of KNbO_3 synthesis by topochemical treatment.

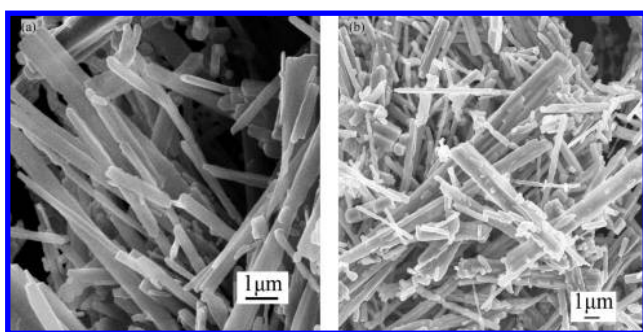


Figure 8. SEM micrographs of (a) the rodlike NaNbO_3 particles and (b) $(\text{Na,K})\text{NbO}_3$ particles.

more compact and stable structure of Nb_2O_5 , the layer structure, which belongs to KNb_3O_8 and $\text{H}_3\text{ONb}_3\text{O}_8$, might be easier to destroy by the transport of K^+ in the molten salt environment. This is why the small cubiclike, not rodlike, particles of KNbO_3 can be induced by using precursors KNb_3O_8 and $\text{H}_3\text{ONb}_3\text{O}_8$, and rodlike structure of KNbO_3 can well be inherited from the precursor Nb_2O_5 .

It was expected that other niobates and more complex oxides with 1D morphology, such as NaNbO_3 and $(\text{Na,K})\text{NbO}_3$, could be obtained by the present topochemical method based on MSS. For synthesis of NaNbO_3 , rodlike Nb_2O_5 and Na_2CO_3 mixed with NaCl were heated at 850°C for 10 min. NaNbO_3 rods with a diameter of several hundred nanometers and a length of several micrometers were observed from Figure 7a. The phase of as-prepared NaNbO_3 was determined to be orthorhombic phase (JCPDS 82-606, Figure S7b, Supporting Information) with lattice parameters of $a = 5.564 \text{ \AA}$, $b = 7.767 \text{ \AA}$, and $c = 5.509 \text{ \AA}$. The XRD pattern of cast NaNbO_3 particles (Figure S7a, Supporting Information) showed that the strong peaks of (101) were accordingly indexed as {101} plane. This method was also used to synthesize $(\text{Na,K})\text{NbO}_3$. Rodlike Nb_2O_5 , K_2CO_3 , and Na_2CO_3 mixed with KCl salts were heated at 850°C for 10 min. $(\text{Na,K})\text{NbO}_3$ rods had a diameter of several hundred nanometers and a length of several micrometers (Figure 8b). The phase of the obtained $(\text{Na,K})\text{NbO}_3$ was determined to be

orthorhombic (space group $Amm2$, Figure S8b, Supporting Information) with lattice parameters of $a = 3.964 \text{ \AA}$, $b = 5.661 \text{ \AA}$, and $c = 5.652 \text{ \AA}$, which was in agreement with the $(\text{K,Na})\text{NbO}_3$ reported before.²³ The large peaks of (011) and (100) were accordingly reindexed as {100} plane of pseudocubic phase, which indicates that $(\text{Na,K})\text{NbO}_3$ rods grew along the {100} plane in the pseudocubic phase, as determined from the casting XRD pattern (Figure S8a, Supporting Information). The ratio of Na:K of the product $(\text{Na,K})\text{NbO}_3$ was about 0.55:0.45, as shown by EDX (Figure S8c, Supporting Information), which was close to that of reactants $\text{Na}_2\text{CO}_3:\text{K}_2\text{CO}_3$. Because of the short reaction time (10 min), the ratio of the Na:K of product $(\text{Na,K})\text{NbO}_3$ is very close to the supposed nominal one by preventing the plentiful K^+ of KCl salt from reacting with products and further diffusing into the A-site of perovskite.²³ Therefore, the more complex oxides, especially those with more than two types of cations in the A-site, could be prepared by this method. Furthermore, Figure S9a (Supporting Information) shows the XRD pattern of the $(\text{Na,K})\text{NbO}_3$ ceramic, which is sintered from as-prepared rodlike $(\text{Na,K})\text{NbO}_3$ particles under pressureless condition in air. From the SEM image obtained from the surface of the ceramic (see Figure S9b, Supporting Information), it is found that the anisotropic morphology of the particle is maintained. The piezoelectric constant d_{33} of the $(\text{Na,K})\text{NbO}_3$ ceramic is 140 pC/N , which was much higher than that of $(\text{Na}_{0.5}\text{K}_{0.5})\text{NbO}_3$ ceramics reported before ($d_{33} = 97 \text{ pC/N}$).¹⁸ The reason for the high d_{33} of the present $(\text{Na,K})\text{NbO}_3$ ceramic might be that the high anisotropic along pseudocubic {100} plane rods made the ceramic a little textured. Otherwise, it was reported that piezoelectric coefficients of textured piezoelectric ceramics were usually from 2 to 3 times higher than those of polycrystalline ones and as high as 90% of the single crystal values.³⁷ Therefore, if the ceramic was formed by textured methods with this kind of rods, such as reactive templated

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grain growth (RTGG) and templated grain growth (TGG) methods, the piezoelectric property could be largely improved.

Conclusions

Wirelike KNb₃O₈ particles were synthesized by MSS. Topochemical method based on molten salts had been demonstrated to synthesize single-crystalline niobates with 1D morphology. Rodlike H₃ONb₃O₈, Nb₂O₅, and ANbO₃ (A = K, Na, (Na,K)) were obtained step-by-step from wirelike KNb₃O₈ particles. The small cubiclike particles of KNbO₃ were induced by using precursors KNb₃O₈ and H₃ONb₃O₈. But the rodlike structure of KNbO₃, NaNbO₃, and (Na,K)-NbO₃ can well inherit that of precursor Nb₂O₅. The structural evolution among protonic niobate, niobium oxide, and niobates was a kind of self-sacrificing templated process. Using normal sintering process, the (Na,K)NbO₃ ceramic

derived from the rodlike powders produces a high piezoelectric constant $d_{33} = 140$ pC/N. This topochemical method may also be extended to fabricate other 1D morphology complex oxides.

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Supporting Information Available: EDX and TEM of H₃ONb₃O₈ particles obtained from wirelike KNb₃O₈ particles, TG–DSC of H₃ONb₃O₈ particles, SEM of Nb₂O₅ particles, XRD pattern and TEM of KNbO₃, XRD pattern of NaNbO₃ and (Na,K)NbO₃ particles, EDX of (Na,K)NbO₃ particles, and XRD pattern and SEM image of (Na,K)NbO₃ ceramic. This information is available free of charge via the Internet at <http://pubs.acs.org>.

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